

2511 : Bending pliers steel



Bending capacity on hardened and annealed copper pipes: Ø 6 to 18 mm and Ø 1/4" to 5/8" O.D. / wall thickness 1 to 1.2 mm. Bending radius: 2 to 3.5 D. For forming very short radius bends and counter-bends. Bending angle: up to 180° 0 to 180° graduations. Steel handle. Machined groove.

| PIPE O.D. " | BENDING RADIUS MM | KG | REF |
|-------------|-------------------|-------|--------|
| - | 11 | 0,310 | 251106 |
| - | 14 | 0,355 | 251108 |
| - | 23 | 0,850 | 251110 |
| - | 30 | 1,000 | 251112 |
| - | 42 | 2,100 | 251114 |
| - | 42 | 2,100 | 251115 |
| - | 54 | 2,740 | 251116 |
| - | 55 | 3,000 | 251118 |
| 1/4 | 15 | 0,355 | 251121 |
| 5/16 | 25 | 0,500 | 251122 |
| 3/8 | 35 | 1,015 | 251123 |
| 1/2 | 45 | 2,100 | 251124 |
| 5/8 | 54 | 2,700 | 251125 |

2514 : Bending pliers aluminium



For hardened and annealed copper pipes: Ø 8 to 16 mm / wall thickness: 1 to 1.2 mm. Bending radius: approx. 3.85 D. Lightweight alloy body. Rounded shape, can rest on the knee. 180° bending angle. Handles designed for clamping in a parallel vice.

| PIPE O.D. MM | BENDING RADIUS MM | KG | REF |
|--------------|-------------------|-------|--------|
| 8 | 35 | 0,490 | 251408 |
| 10 | 40 | 0,925 | 251410 |
| 12 | 45 | 0,850 | 251412 |
| 14 | 50 | 1,340 | 251414 |
| 15 | 55 | 1,385 | 251415 |
| 16 | 60 | 1,730 | 251416 |

2515 :Actibend - bending pliers composite



For bending annealed, hard and half-annealed copper pipes, aluminium and stainless steel pipes (316 L, 304 L):
Ø 10 to 15 mm, wall thickness 1 mm. Bending radius: 3.5 D.

Starting position of handles at 90° makes bends easier to initiate. Unique design reduces the bending force by 25%. Strong, lightweight composite body. Special shape for clamping in a parallel vice.

| PIPE O.D. MM | BENDING RADIUS MM | KG | REF |
|--------------|-------------------|-------|--------|
| 10 | 35 | 0,460 | 251510 |
| 12 | 42 | 0,690 | 251512 |
| 14 | 52 | 0,910 | 251514 |
| 15 | 52 | 0,940 | 251515 |